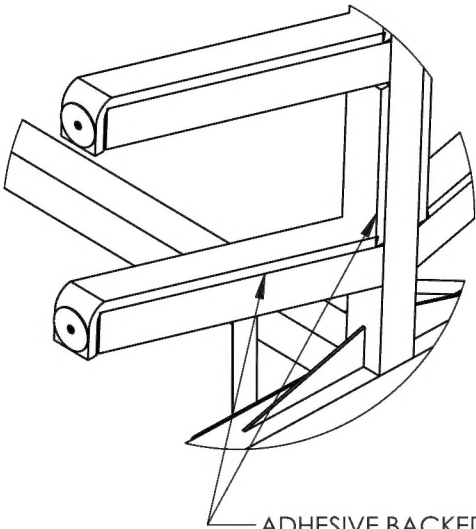
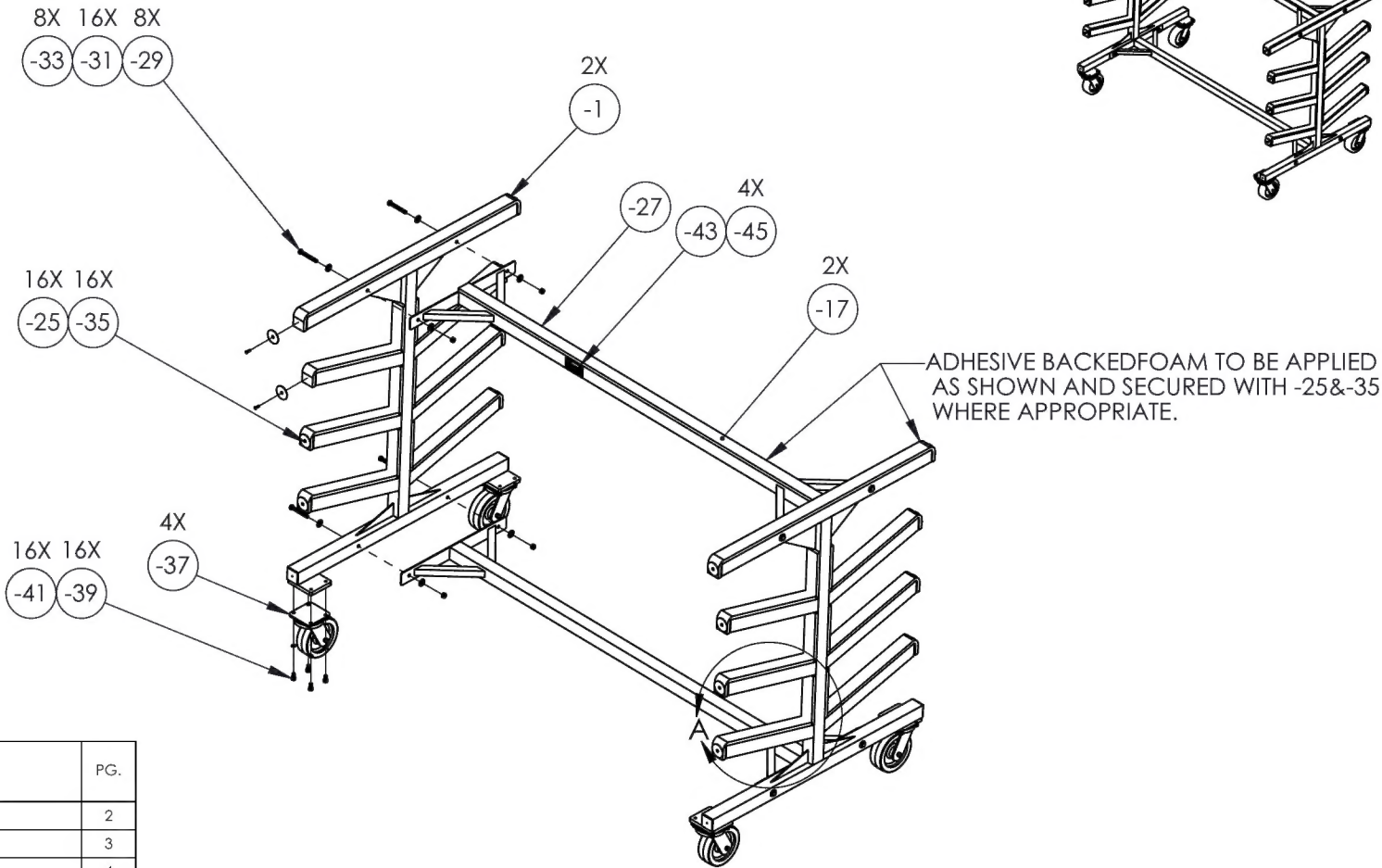


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			



DETAIL A  
SCALE 1 : 8

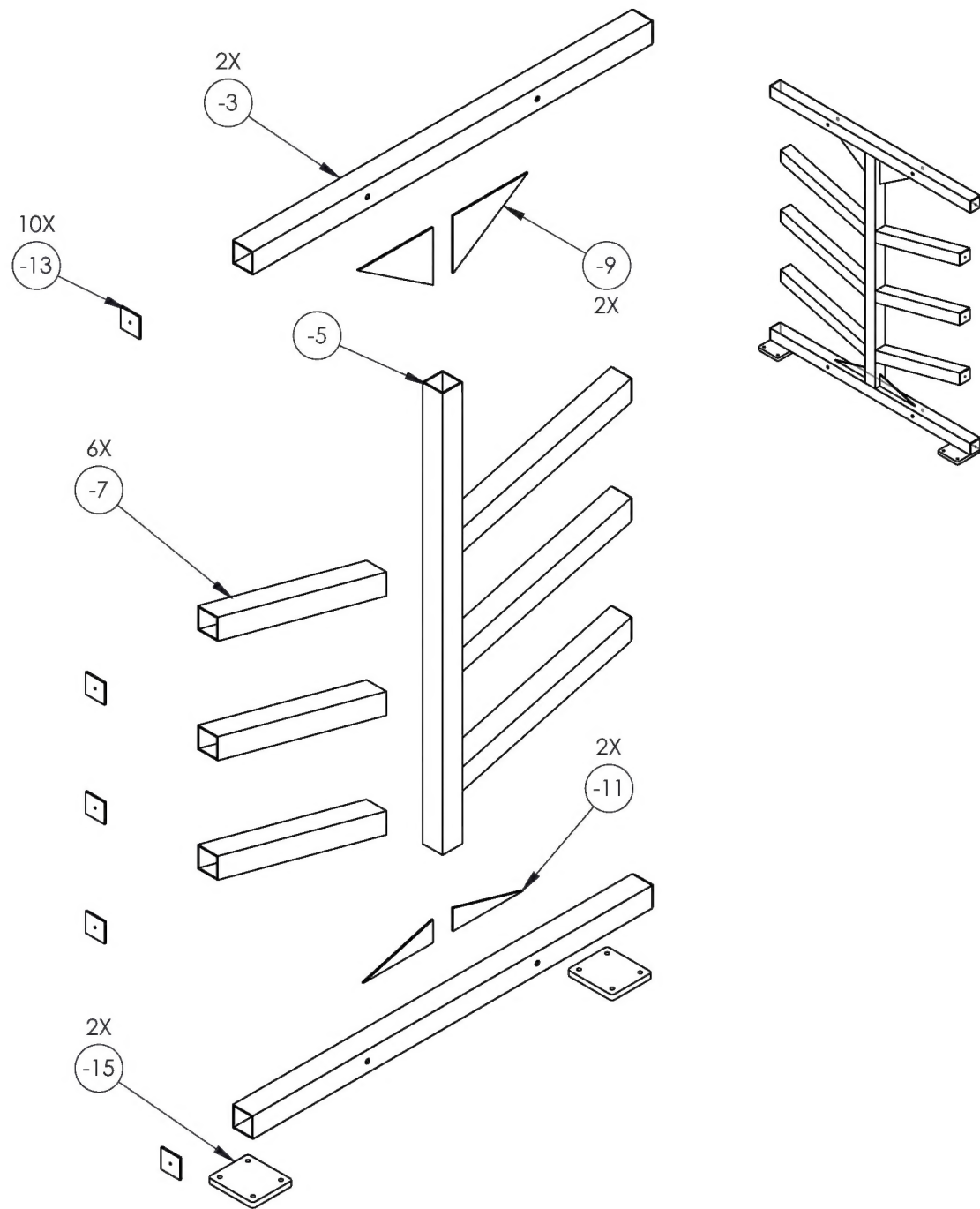
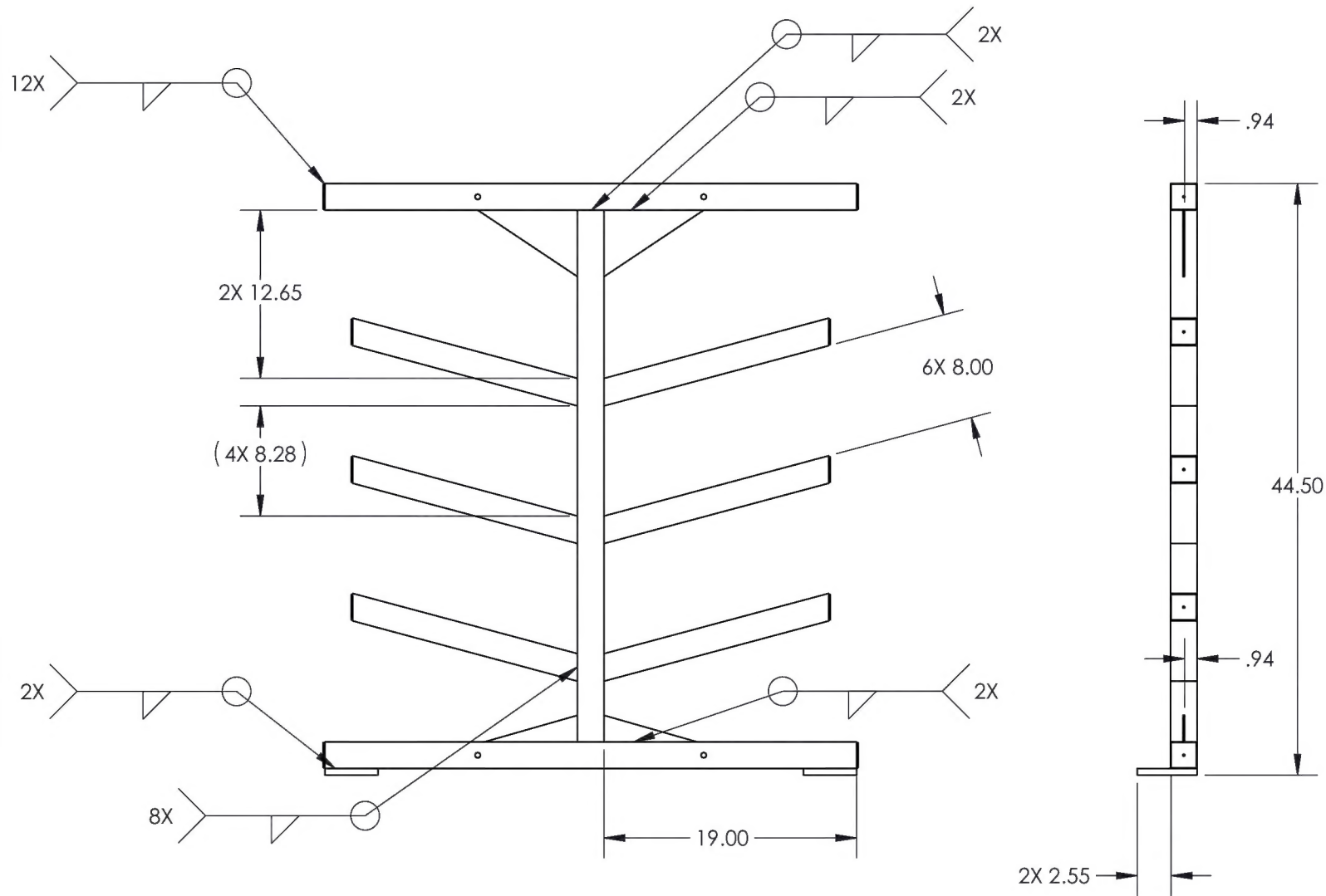


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	2	WELDMENT			2
	2		-3		BEAM	STEEL	.095 WALL X 2 X 2 X 40-1/8	3
	1		-5		UPRIGHT	STEEL	.095 WALL X 2 X 2 X 40-1/8	4
	6		-7		SHELF TUBE	STEEL	.095 WALL X 2 X 2 X 18-1/4	5
	2		-9		TOP GUSSET	1018	1/8 X 5-1/8 X 7-5/8	6
	2		-11		BOTTOM GUSSET	1018	1/8 X 2-1/8 X 7-1/8	7
	10		-13		END CAP	1018	1/8 X 2-1/8 X 2-1/8	8
	2		-15		WHEEL PLATE	1018	1/2 X 4-1/8 X 4-5/8	9
X			-17	2	WELDMENT			10
1			-19		CROSSMEMBER	STEEL	.095 WALL X 2 X 2 X 67-5/8	11
4			-21		CROSSBRACE	STEEL	.095 WALL X 1 X 1 X 9-5/8	12
2			-23		BRACE	1018	1/8 X 2-1/8 X 20-1/8	13
			-25	16	LARGE DIAMETER WASHER	STEEL	1/4 X 2 O.D. MCMaster-CARR #91090A116 (MODIFIED)	14
		B/O	-27	2	FOAM	NEOPRENE ADHESIVE BACKED	1/2 X 2 X 25ft. MCMaster-CARR #8694K89	1
		B/O	-29	8	HEX HEAD CAP SCREW	STEEL	3/8-16 X 3 MCMaster-CARR #92620A636	1
		B/O	-31	16	FLAT WASHER	STEEL	3/8 MCMaster-CARR #98026A031	1
		B/O	-33	8	HEX NUT	STEEL	3/8-16 MCMaster-CARR #94895A031	1
		B/O	-35	16	FLAT HEAD PHILLIPS MACHINE SCREW	STEEL	#10-32 X 3/4 MCMaster-CARR #90273A831	1
		B/O	-37	4	6in. LOCKING SWIVEL WHEELS W/BRAKES		APPLIED (BASSICK #CAS60156Y200A81 BG SL BK W/BRAKES)	1
		B/O	-39	16	SOCKET HEAD CAP SCREW	STEEL	3/8-16 UNC X 5/8 MCMaster-CARR #91251A621	1
		B/O	-41	16	LOCK WASHER	STEEL	Ø3/8 MCMaster-CARR #90073A231	1
		B/O	-43	1	RED BARN PLACARD	ALUMINUM	RB41009	1
		B/O	-45	4	#2 DRIVE SCREW	COATED STEEL	1/8 MCMaster-CARR #90081A074	1
ASSY -17	ASSY -1							

RED BARN MACHINE	
SMALL BLADE RACK	
DWG NO. RBW10002	
REV	
DRAWN BY: MARPET	
APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ±.5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL	
AGUSTA	
SCALE 1:24	DATE 4/18/2013
SHEET 1 OF 14	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



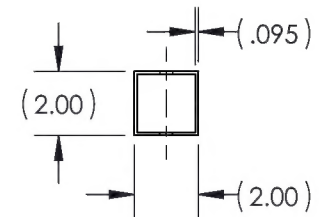
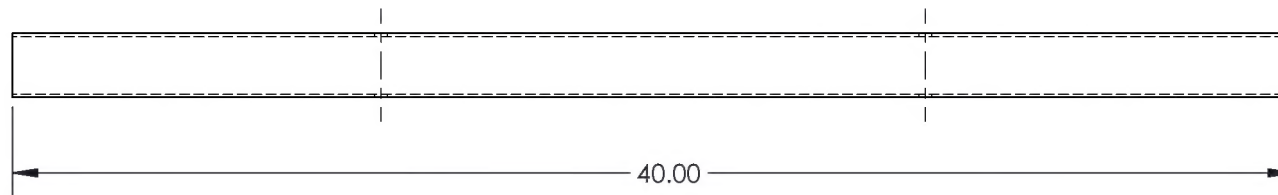
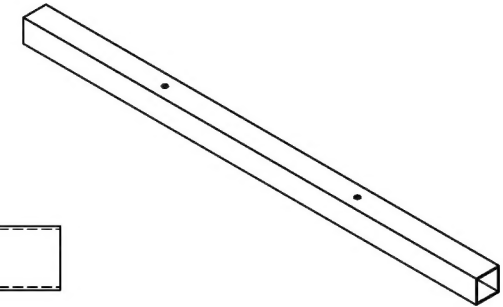
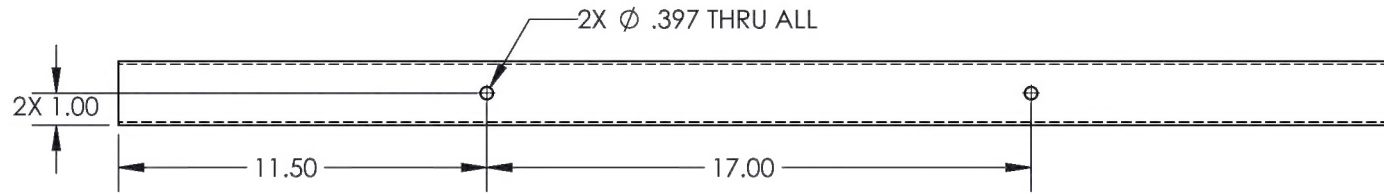
CENTER ENDCAPS(-13) ON JOINING PARTS(-3/-7).

(-1)  
WELDMENT

RED BARN MACHINE		
TITLE SMALL BLADE RACK		
DWG NO. RBW10002-1		REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1		DRAWN BY: MARPET APPROVED <i>D Weil</i> HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AGUSTA
SCALE 1:24	DATE 4/18/2013	SHEET 2 OF 14


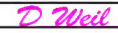
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



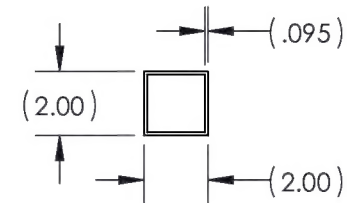
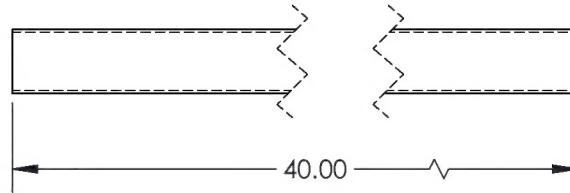
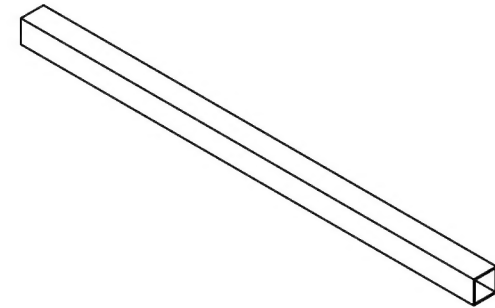
③

BEAM

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> SMALL BLADE RACK	
<b>DWG NO.</b> RBW10002-3	<b>REV</b>
<b>MAT'L</b> STEEL	<b>DRAWN BY:</b> MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	<b>APPROVED</b> 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>HEAT TREAT</b> SEE -1 WELDMENT <b>SPEC</b> USED ON MODEL AGUSTA
<b>SCALE</b> 1:6	<b>DATE</b> 4/18/2013
SHEET 3 OF 14	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



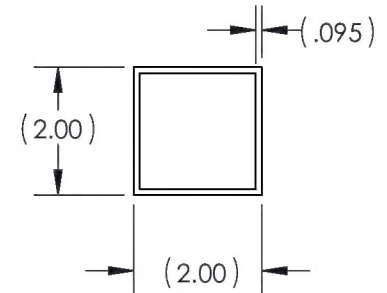
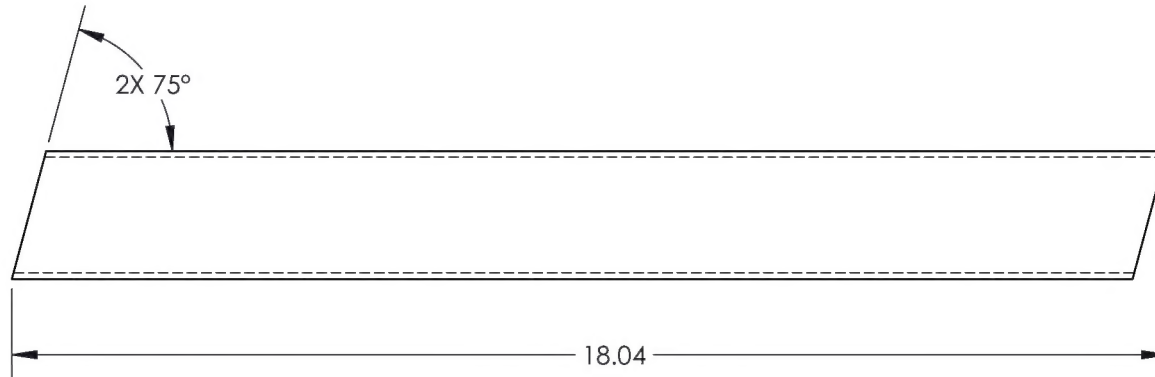
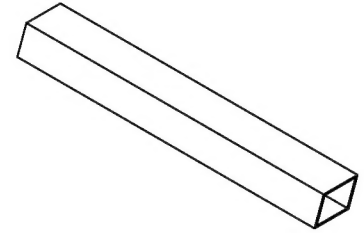
(-5)

UPRIGHT



 <b>RED BARN MACHINE</b>	
TITLE	
SMALL BLADE RACK	
DWG NO.	REV
RBW10002-5	
MAT'L STEEL	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:6	DATE 4/18/2013
SHEET 4 OF 14	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



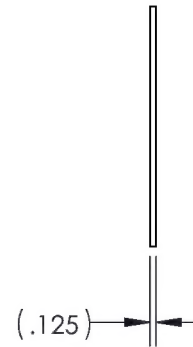
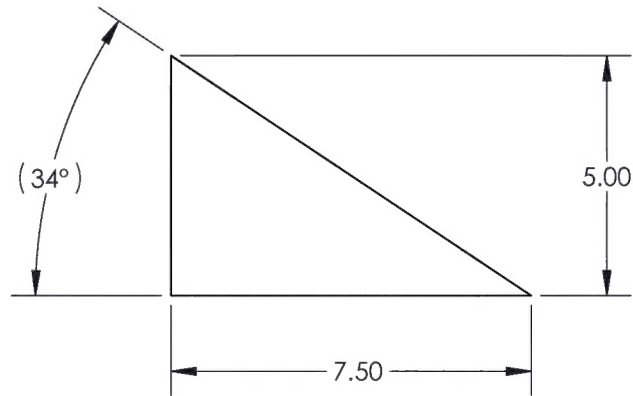
⑦  
SHELF TUBE

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> SMALL BLADE RACK	
<b>DWG NO.</b> RBW10002-7	<b>REV</b>
<b>MAT'L</b> STEEL	<b>DRAWN BY:</b> MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± 5° .X ± .1	<b>APPROVED</b> 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>HEAT TREAT</b> SEE -1 WELDMENT <b>SPEC</b> USED ON MODEL AGUSTA
<b>SCALE</b> 1:3	<b>DATE</b> 4/18/2013
SHEET 5 OF 14	

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# REVISIONS

REV	DESCRIPTION	DATE	INITIAL	APPROVED
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-9

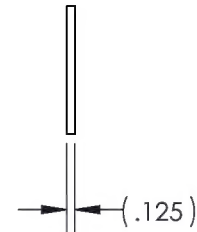
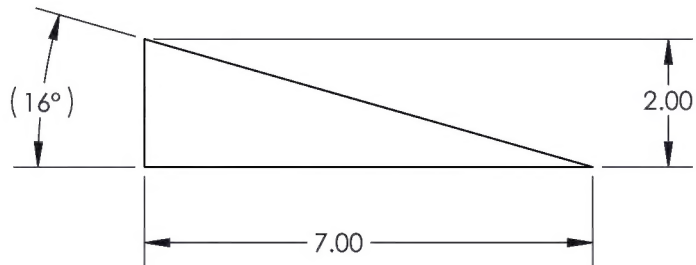
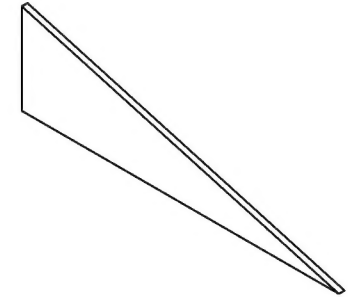
TOP GUSSET

 <b>RED BARN MACHINE</b>	
DWG NO. <b>RBW10002-9</b>	
MAT'L 1018	DRAWN BY: <b>MARPET</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SEE -1 WELDMENT SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>AGUSTA</b>
SCALE 1:4	DATE 4/18/2013
SHEET 6 OF 14	




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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



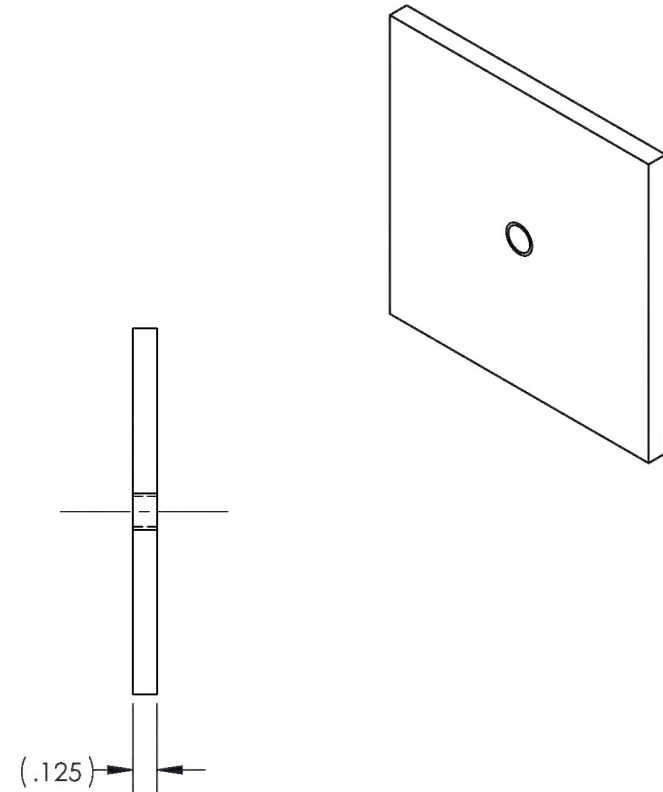
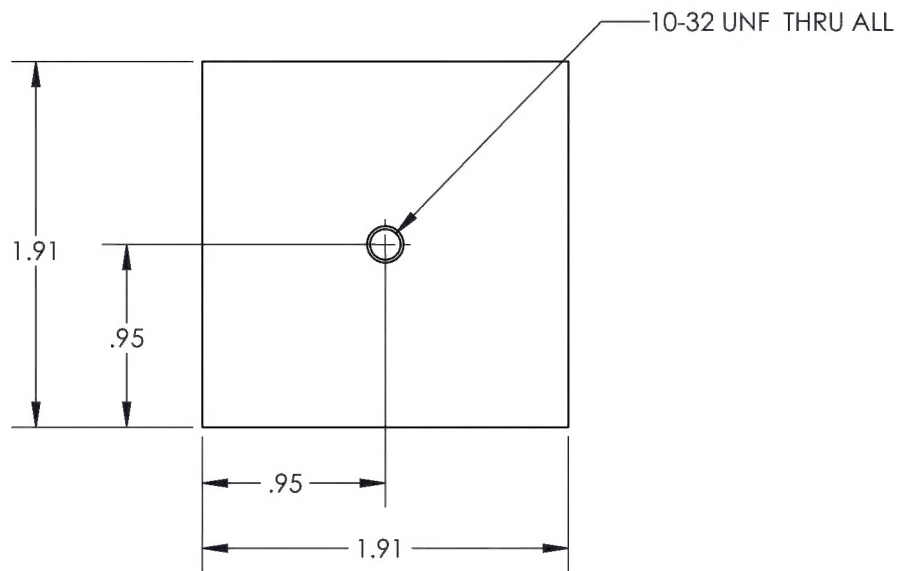
-11

BOTTOM GUSSET

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> SMALL BLADE RACK	
<b>DWG NO.</b> RBW10002-11	<b>REV</b>
<b>MAT'L</b> 1018	<b>DRAWN BY:</b> MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± 5° .X ± .1	<b>APPROVED</b> <i>D Weil</i> <b>HEAT TREAT</b> FINISH SEE -1 WELDMENT <b>SPEC</b>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>USED ON MODEL</b> AGUST
<b>SCALE</b> 1:3	<b>DATE</b> 4/18/2013 <b>SHEET 7 OF 14</b>


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-13)

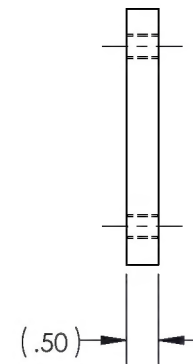
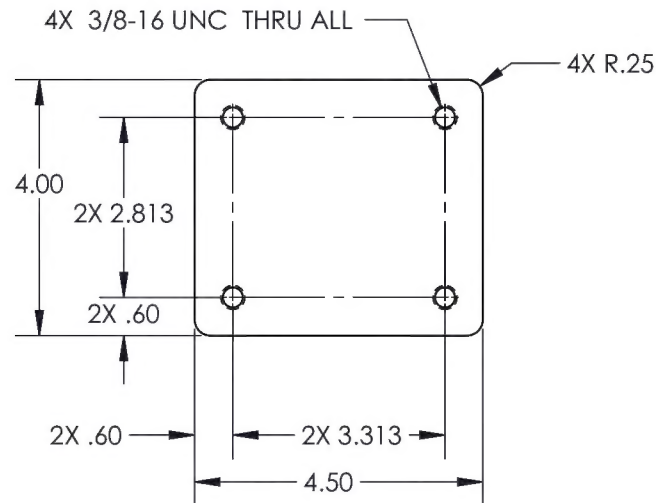
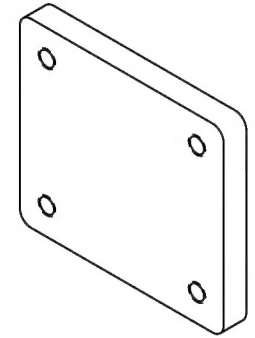
END CAP

 <b>RED BARN MACHINE</b>	
TITLE <b>SMALL BLADE RACK</b>	
DWG NO. <b>RBW10002-13</b>	REV
MAT'L 1018	DRAWN BY: <b>MARPET</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>AGUSTA</b>
SCALE 1:1	DATE 4/18/2013
SHEET 8 OF 14	




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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



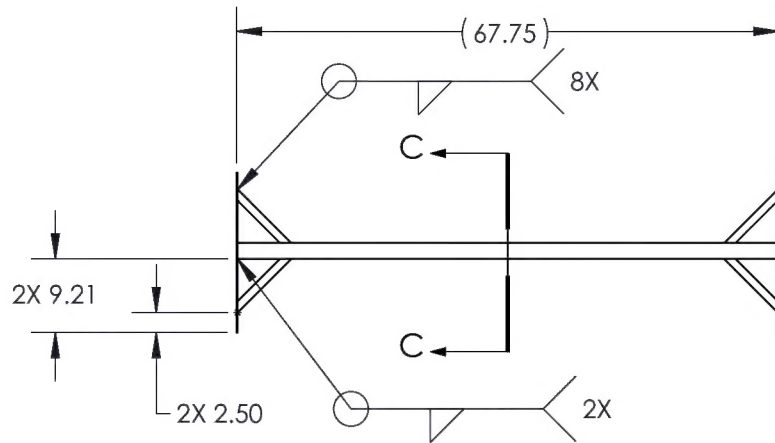
(-15)

WHEEL PLATE

 <b>RED BARN MACHINE</b>	
<b>SMALL BLADE RACK</b>	
DWG NO.	RBW10002-15
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT SEE -1 WELDMENT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:3	DATE 12/10/2012
USED ON MODEL AGUSTA	
SHEET 9 OF 14	

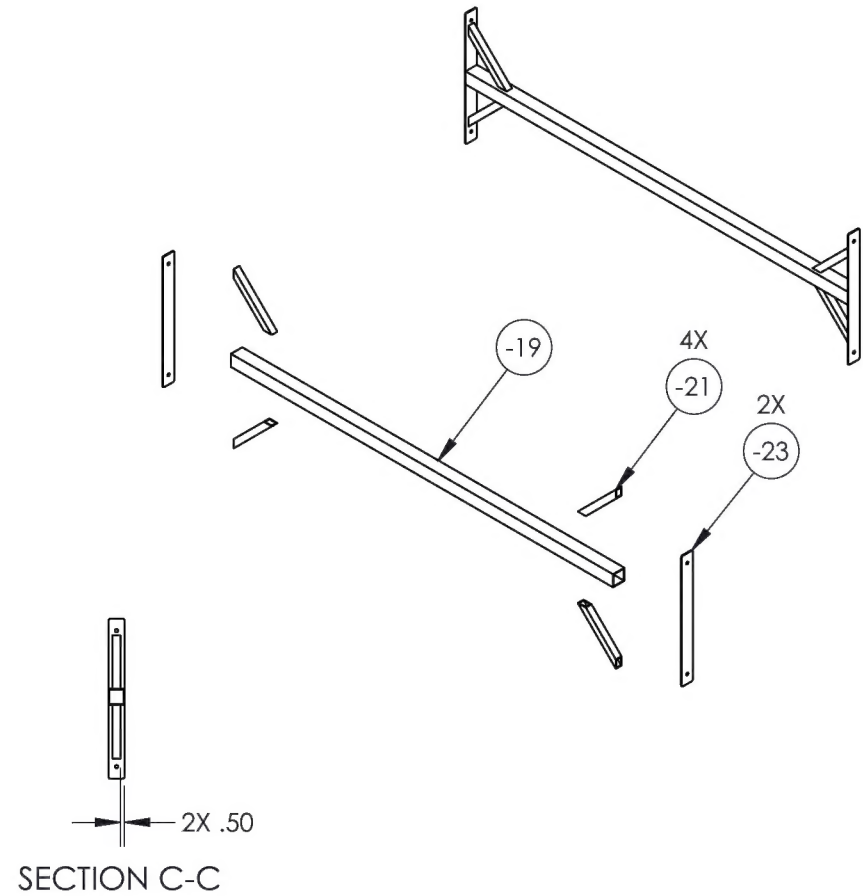
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REV	DESCRIPTION	DATE	INITIAL	APPROVED





(-17)

WELDMENT

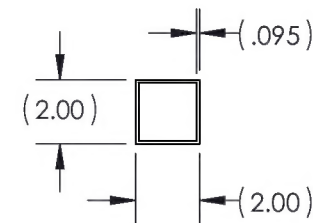
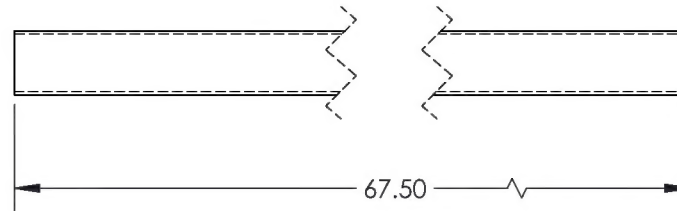
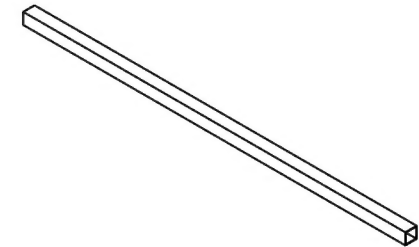


SECTION C-C

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> SMALL BLADE RACK	
<b>DWG NO.</b> RBW10002-17	<b>REV</b>
<b>MAT'L</b>	<b>DRAWN BY:</b> MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	<b>APPROVED</b>  <b>HEAT TREAT</b> FINISH POWDER COAT YELLOW <b>SPEC</b> FED #13538 <b>USED ON MODEL</b> AGUSTA
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>SCALE</b> 1:24	<b>DATE</b> 4/18/2013
<b>SHEET 10 OF 14</b>	


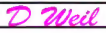
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



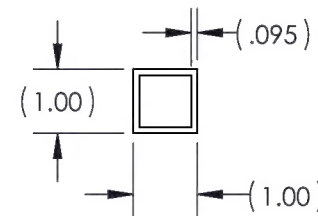
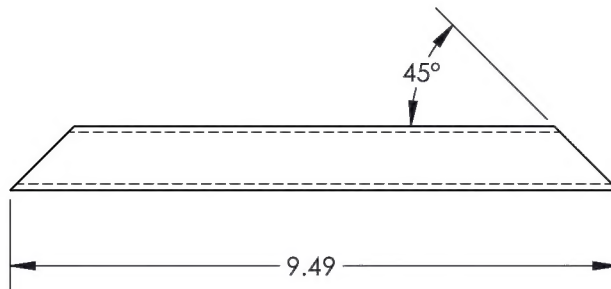
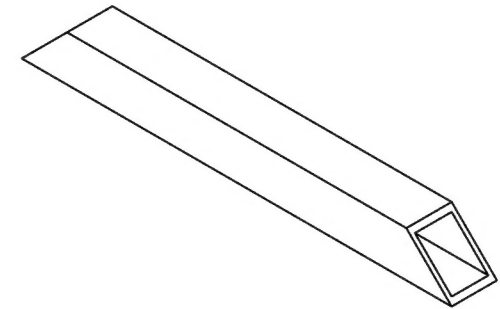
-19

CROSSMEMBER

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> SMALL BLADE RACK	
<b>DWG NO.</b> RBW10002-19	<b>REV</b>
<b>MAT'L</b> STEEL	<b>DRAWN BY:</b> MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± 5° .X ± .1	<b>APPROVED</b> 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>HEAT TREAT</b> SEE -17 WELDMENT <b>SPEC</b> USED ON MODEL AGUSTA
<b>SCALE</b> 1:6	<b>DATE</b> 4/18/2013 <b>SHEET</b> 11 OF 14


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



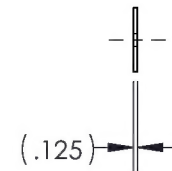
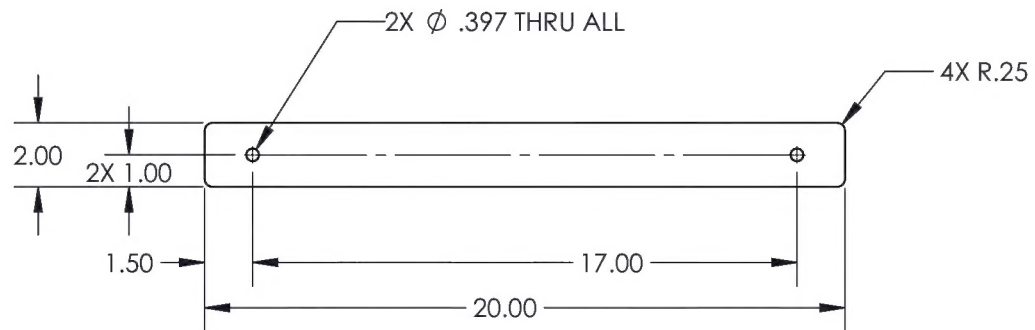
(-21)

CROSSBRACE

 <b>RED BARN MACHINE</b>	
TITLE <b>SMALL BLADE RACK</b>	
DWG NO. <b>RBW10002-21</b>	REV
MAT'L STEEL	DRAWN BY: <b>MARPET</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -17 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>AGUSTA</b>
SCALE 1:3	DATE 4/18/2013
SHEET 12 OF 14	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



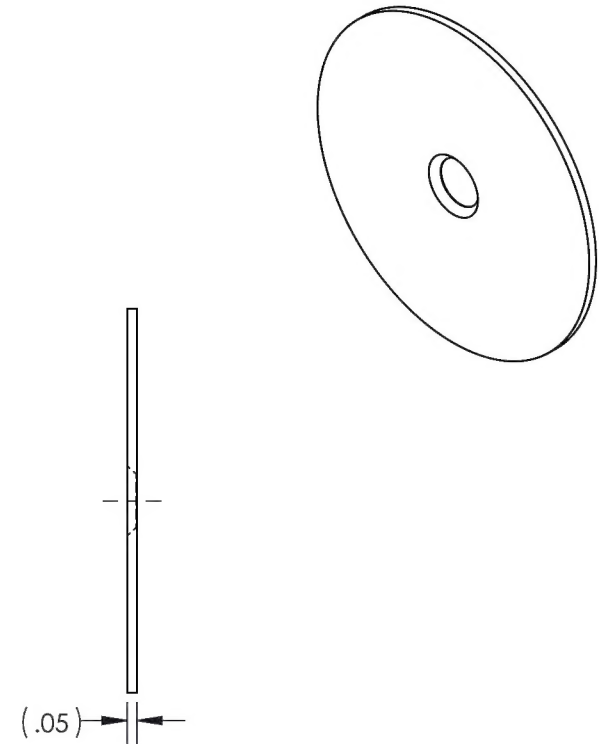
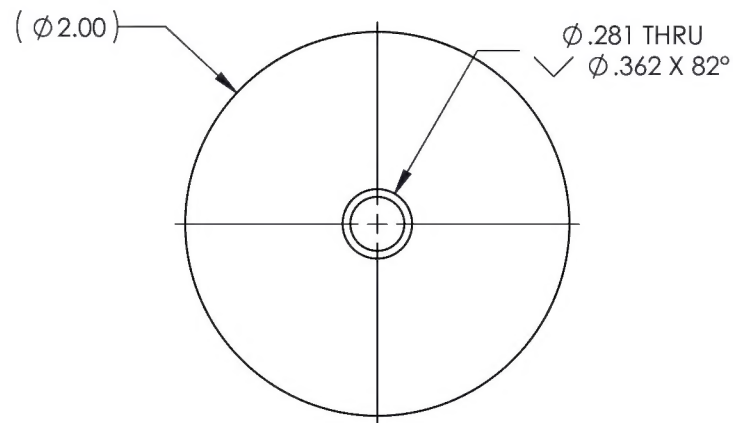
(-23)

BRACE

 <b>RED BARN MACHINE</b>	
TITLE <b>SMALL BLADE RACK</b>	
DWG NO. <b>RBW10002-23</b>	REV
MAT'L 1018	DRAWN BY: <b>MARPET</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -17 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>AGUSTA</b>
SCALE 1:6	DATE 4/18/2013
SHEET 13 OF 14	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-25)

LARGE DIAMETER WASHER

 <b>RED BARN MACHINE</b>	
TITLE <b>SMALL BLADE RACK</b>	
DWG NO. <b>RBW10002-25</b>	REV
MAT'L STEEL	DRAWN BY: <b>MARPET</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .01$	FINISH
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>AGUSTA</b>
SCALE 1:1	DATE 4/18/2013
SHEET 14 OF 14	